



3/16 DRILL ONE HOLE REMOVE BURRS INSIDE & OUTSIDE

ARC WELD ALL AROUND

SPOTWELD BOTH BAFFLES TO SHELL AT 5 POINTS.

1.50 DIA. SLOTTED TUBE

SPOTWELD EACH LEG OF EACH PARTITION TO SHELL AT 6 POINTS EQUALLY SPACED.

ARC TACK WELD BOTH ENDS OF SLOTTED TUBES TO END BAFFLE EXTENSIONS.

RELEASED		1/10/44	
NAME MUFFLER ASSEMBLY.			
MATERIAL H.B., L.C., O.H., SHEET STEEL P10			
ALLOWABLE VARIATION ON DIMENSIONS CONTROLLING FINISHED SURFACES IS .010 UNLESS OTHERWISE SPECIFIED. ALL DIMENSIONS IN INCHES.			
SCALE	STARTED	COMPLETED	DRAWN BY
FULL	11-17-44	11-22-44	FONTEIN
FORD MOTOR COMPANY DEARBORN, MICHIGAN			

GPW-5230-C

(W) A-3090

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